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PATENT COOPERATION TREATY



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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference P030728WOHRö	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)							
International application No. PCT/EP2003/013668	International filing date (day 04 December 2003 (0)		Priority date (day/month/year) 27 December 2002 (27.12.2002)					
International Patent Classification (IPC) or national classification and IPC B29C 65/16								
Applicant LASERQUIPMENT AG								
 This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. 								
2. This REPORT consists of a total of	5 sheets, include	ling this cover s	heet.					
This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).								
These annexes consist of a total of 3 sheets.								
3. This report contains indications rela	ting to the following items:							
I Basis of the report								
II Priority								
III Non-establishment	of opinion with regard to nove	lty, inventive st	ep and industrial applicability					
IV Lack of unity of inv	ention							
	under Article 35(2) with regarations supporting such statemen	rd to novelty, in	eventive step or industrial applicability;					
VI Certain documents	eited							
VII Certain defects in the	ne international application							
VIII Certain observations on the international application								
····								
Date of submission of the demand		Date of completion of this report						
25 May 2004 (25.05.2	2004)	04	April 2005 (04.04.2005)					
Name and mailing address of the IPEA/EP	Auth	Authorized officer						
Facsimile No.	Tele	Telephone No.						



INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/EP2003/013668

	I. Basis of the report							
1. With	regard to	the elements of the international application:*						
	the inter	national application as originally filed						
\boxtimes	the desc	ription:						
	pages _	1-6, 6-14		, as originally filed				
	pages			, filed with the demand				
	pages	5	, filed with the letter of					
\square	the clain	15:	-					
الاسكا	pages	4 (partly), 5-8, 9 (partly), 1	4 (partly), 15, 16	, as originally filed				
	pages	· (party), o o, y (party), i						
	pages			, filed with the demand				
	pages	1-3, 4 (partly) / 9 (partly), 10-13, 14 (partly)	, filed with the letter of					
\boxtimes	the draw		_					
لاع	pages	1/3-3/3		, as originally filed				
	pages	K15-213		, filed with the demand				
	pages							
П.	the seaso	nce listing part of the description:	-					
י יייי	pages	•						
	pages -			•				
	pages							
 2. With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item. These elements were available or furnished to this Authority in the following language which is: the language of a translation furnished for the purposes of international search (under Rule 23.1(b)). the language of publication of the international application (under Rule 48.3(b)). the language of the translation furnished for the purposes of international preliminary examination (under Rule 55.2 and or 55.3). 3. With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing: contained in the international application in written form. filed together with the international application in computer readable form. furnished subsequently to this Authority in computer readable form. The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished. The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished. The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished. 								
in the	This repeated beyond lacement : his report 70.17).	the description, pages the claims, Nos the drawings, sheets/fig oort has been established as if (some of) the amendments description as indicated in the Supplement sheets which have been furnished to the receiving Offices "originally filed" and are not annexed to the ent sheet containing such amendments must be referred.	tal Box (Rule 70.2(c)).** fice in response to an invition is report since they do record the since the si	tation under Article 14 are referred to not contain amendments (Rule 70.16				
and 70.17). ** Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.								

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7.	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
	citations and explanations supporting such statement

1.	Statement					
	Novelty (N)	Claims	1-16	YES		
		Claims		NO		
	Inventive step (IS)	Claims	1-16	YES		
		Claims		NO NO		
	Industrial applicability (IA)	Claims	1-16	YES		
ĺ		Claims		NO NO		

2. Citations and explanations

This report makes reference to the following document:

D1: DE19925203A

Document D1 is regarded as the prior art closest to the subject matter of claim 1 and discloses a process according to the preamble of claim 1.

The subject matter of claim 1 differs from the known process in that the additional, simultaneous exposure of the other joint partner in the welding zone to secondary electromagnetic radiation helps to selectively increase its temperature so as to homogenise the temperature field in the welding zone.

The subject matter of claim 1 is therefore novel (PCT Article 33(2)).

The present invention can therefore be considered to address the problem of the widening of the processing window due to the use of an irregular clamping pressure field, for example in the presence of three-dimensional contours.

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The solution to this problem, as proposed in claim 1 of the present application, involves an inventive step (PCT Article 33(3)) for the following reasons:

In D1, the secondary radiation is used to convert a substance A into a substance B. A person skilled in the art is thus not prompted to use the secondary radiation for another purpose.

For the same reasons, the device according to independent claim 9 is novel and inventive.

Claims 2-8 are dependent on claim 1 and claims 10-16 are dependent on claim 9. They therefore likewise meet the PCT novelty and inventive step requirements.